

# REPROCESSING GUIDE FOR OER-PRO

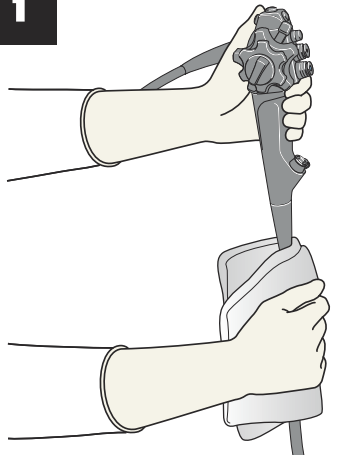
## EVIS (140/240), EXERA (160), EXERA II (180) & EXERA III (190) GI Endoscopes

— Refer to the OER-Pro's *OPERATION MANUAL* for additional instructions regarding proper use of the OER-Pro —

**WARNING:** This guide is only a summary of the steps necessary to properly reprocess your endoscope. Be sure to follow the detailed steps outlined in the *ENDOSCOPE REPROCESSING MANUAL* that was included with your endoscope when purchased.

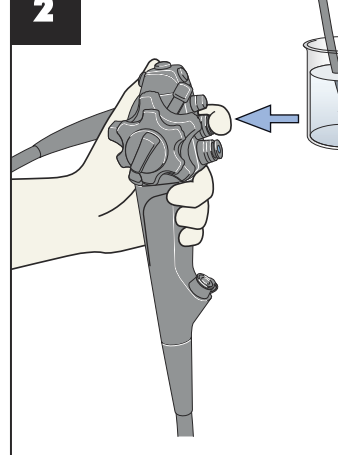
### PRECLEANING – Immediately After Use

**1**



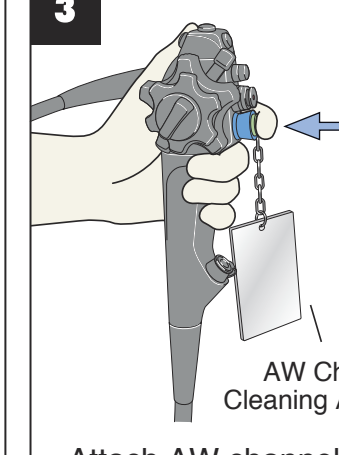
Wipe down insertion tube with a water-soaked cloth.

**2**



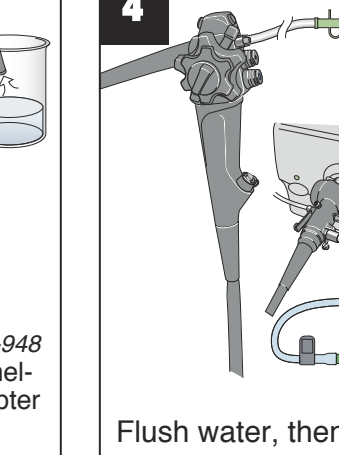
Aspirate water, then air through the suction channel.

**3**



Attach AW channel-cleaning adapter. Flush water, then air, through air/water channels.

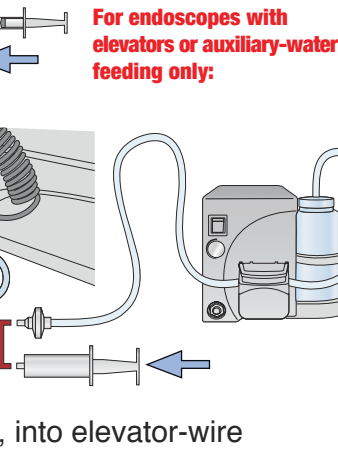
**4**



Flush water, then air, into elevator-wire channel/auxiliary-water channel. (Alternatively, the auxiliary-water channel may be flushed using the OFP pump.) The auxiliary water tube should remain attached during transport to reprocessing room.

*For endoscopes with elevators or auxiliary-water feeding only:*

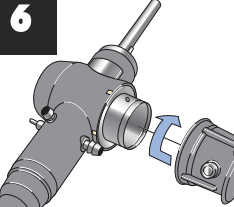
**5**



Disconnect all detachable parts.

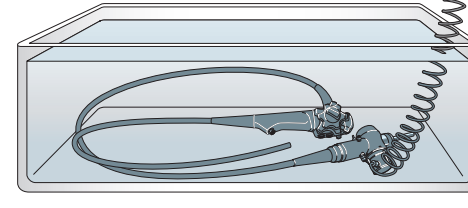
### LEAKAGE TESTING

**6**



Attach water-resistant cap. This step is omitted for 190 endoscopes. Transport to the reprocessing room in a covered container. **NOTE:** Ensure that the ETO cap is removed prior to leak testing 190 generation scopes.

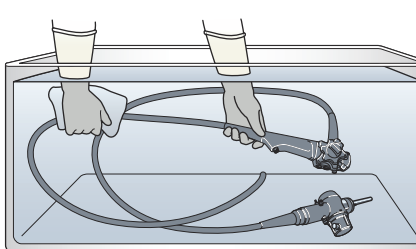
**7** **CAUTION:** If a leak is detected, the endoscope must be repaired. Follow manufacturer's instructions.



Ensure the ETO valve and the MB-155 are free of water drops. Detach auxiliary water tube and attach leakage tester. Turn on air source and confirm expansion of the bending section. Immerse entire endoscope in clean water. Perform leakage test. Angulate tip during test. Remove from water. Turn off air source and detach leakage tester from air source. After the tip has deflated, detach leakage tester from endoscope.

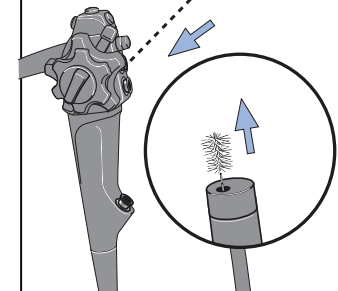
### MANUAL CLEANING

**8** **While immersed:**



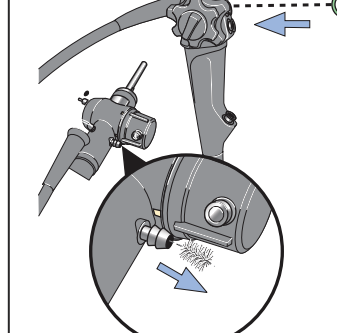
Immerse in freshly prepared detergent solution. Clean all external surfaces. Brush endoscope distal tip and, if applicable, brush and flush forceps-elevator.

**9** **While immersed:**



Brush the insertion tube portion of the suction channel. Repeat until all debris is removed.

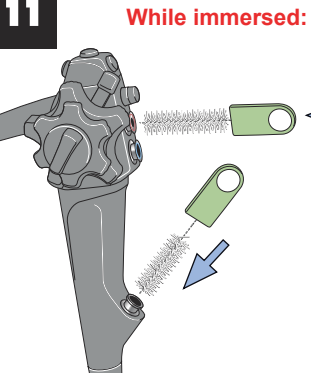
**10** **While immersed:**



Brush the universal cord portion of the suction channel. Repeat until all debris is removed.

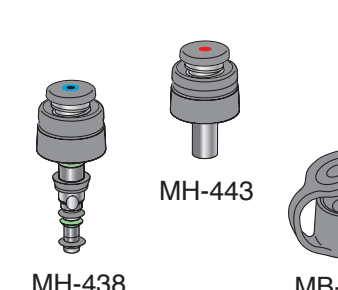
### OER-PRO PROCESSING

**11** **While immersed:**



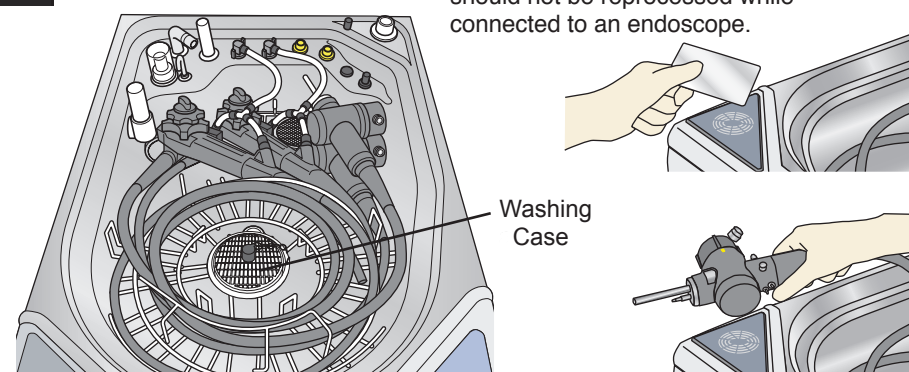
Brush the suction cylinder and instrument channel port. Repeat until all debris is removed.

**12** **CAUTION:** The biopsy valve (MAJ-1555) is intended for single use only and should not be reused.



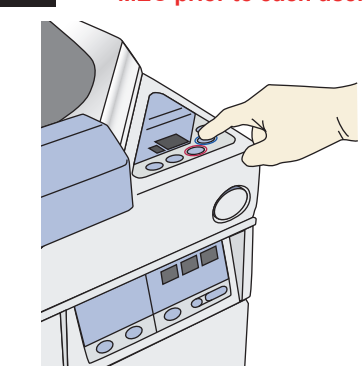
Manually clean all reusable parts (suction valve, air/water valve, biopsy valve, etc).

**13** **CAUTION:** The auxiliary water tube should not be reprocessed while connected to an endoscope.



Place endoscope(s) and/or auxiliary water tube(s) in the OER-Pro basin and connect the required connecting tubes. Place valves in the washing case. **OPTIONAL:** Scan endoscope connector(s), external tags, and user ID card with RFID reader.

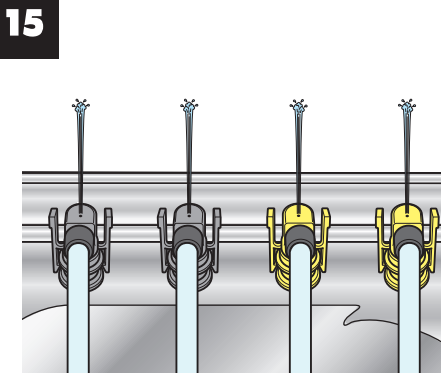
**14** **Monitor the disinfectant's MEC prior to each use.**



Press the PROG button to select appropriate cycle (wash + disinfect + alcohol flush). Press START.

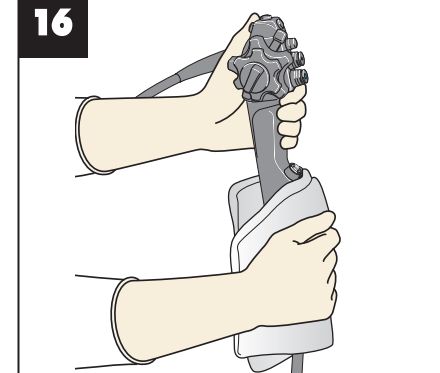
### ACCESSORIES

**15**



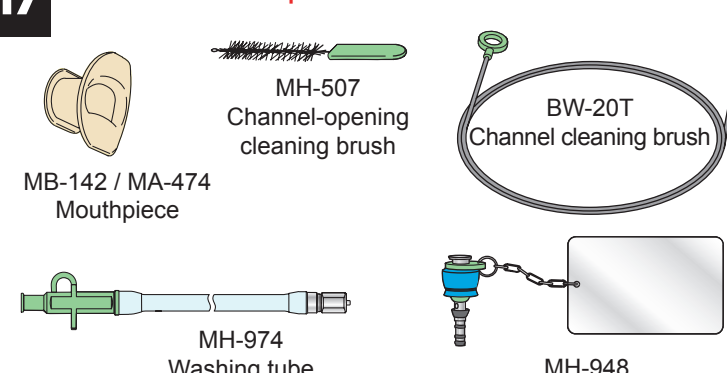
Confirm fluid exits the holes on the top of each connector, connectors are properly attached, and tubes are not kinked.

**16**



When cycle ends, remove endoscope(s) and all reusable parts and dry with a sterile, lint-free cloth to remove excess moisture.

**17** **Do not reprocess these items in OER-Pro.**



Discard all single-use items. Wash, then disinfect or autoclave all reusable parts not reprocessed in the OER-Pro (mouthpiece, washing tube, cleaning brushes, etc.)

### IMPORTANT

- Wear all appropriate personal protective equipment.
- Meticulous cleaning is essential for effective disinfection/sterilization.
- Be sure to reprocess all removable parts (e.g., valves) according to the reprocessing manual.
- Visually inspect the equipment after cleaning. If debris remains, repeat the procedure.
- Inspect the MB-155 (Leakage Test Connector) for signs of damage prior to use.